

How to Edit an Existing Sintering Program

1. Argen Sintering cycles can be found starting at program 292.
2. Select the program you wish to edit from the program list.
 1. Ramp Rate 1 should be adjusted to the following values for each Argen program
 - a. Standard Cycle = 10 Degrees C
 - b. Short Cycle = 20 Degrees C
 - c. Speed Cycle = 55 Degrees C
 - d. Super Speed Cycle = 60 Degrees C
 2. Ramp Rate 2 should be adjusted to the following values for each Argen program
 - a. Standard Cycle = 7 Degrees C
 - b. Short Cycle = 10 Degrees C
 - c. Speed Cycle = 15 Degrees C
 - d. Super Speed Cycle = 33 Degrees C
3. Press the Save Icon
4. A password is required
 - a. Password = admin
3. These instructions can also be found on page 26 of your Shenpaz Sintra Pro user's manual.