

ArgenPMMA Temps

Recommended Setting Parameters

CUT-OFF TIME Files must be submitted by **3:00 p.m. PST (6:00 p.m. EST)**
Milled PMMA units will be received within 2 business days.

DESIGN Wall Thickness:.....**0.80 mm minimum**
Margin Thickness:.....**0.10 mm**
Margin Angle:.....**90° degrees**
Note: If walls/margins are too thin, failures may occur during the build process (i.e. cracks, holes).

FIT SETTINGS Drill Compensation should be checked "ON"
Drill Compensation Offset:....**0.6 mm**
Drill Radius:.....**0.5 mm**
Cement Gap:.....**0.05 mm (near margin)**
Extra Cement Gap:.....**0.06 mm (die spacer)**
Distance to Margin:.....**1.0 mm**
Note: Cement gap settings are adjustable. Increase values to give a looser fit, decrease values to get a tighter fit.

Digital Product	# of Units
Milled PMMA	Single up to 14 units



Send your files to: **Argen Digital**
www.argendigital.com

Files can be uploaded one at a time, or in batches, making the upload process easy!
Please call Argen Digital for pricing details.

