# Loading Argen Firing Programs on Your New KDF

Below are instructions on how to load Argen sintering programs from an SD memory card onto your new KDF Zircom furnace.

If you are having any issues with this process, please contact the Argen Equipment Team at (800) 255-5524 ext. 5 for assistance.

## Manuals & Sintering Files

| Model | User Manual | Argen Sintering Cycles CSV file |
|---|---|---|
| KDF Zircom Standard | Click here | Click here |
| KDF Zircom Speed | Click here | Click here |
| KDF Zircom Plus | Click here | Click here |

## Import Instructions

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|---|---|---|
| Step 1 | Insert your SD card into your computer SD card slot or in the slot of your SD card adapter, then drag and drop the CSV file for your KDF model to the SD card. |  |
| Step 2 | Take the SD card and insert it into the SD card slot on your KDF furnace. |  |
| Step 3 | Enter the SD Card Mode by going to Maintenance Mode and pressing the SD Card Mode key to display the screen shown here. |  |
| Step 4 | Import the Firing Program by pressing the F4 key to import the content from the SD card. |  |

**IMPORTANT** – SD Cards must be less than 32GB and formatted in FAT32.